



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3490-3

Job Sheet 168666



Part No: D3490-3

Job Qty: 80 ea

Part Name: Cross Bolt Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 11/29/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 06-03-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea		11/28/17	0.00	0.00	Start Up Machining		DAS
100	Hardinge	80 pcs		11/28/17	0.00	8.79	Hardinge		23
120	QC	80 pcs		11/28/17	0.00	0.00	QC8		9/10/10
124	HandFinish	80 pcs		11/29/17	0.00	0.76	HandFinish4		APL 2018-01-11
130	Packaging	80 pcs		11/29/17	0.00	0.00	Packaging3		
140	QC21-SA	80 Ea		11/29/17	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 - 1-TURN AS PER FOLIO FA629 & DWG D3490

Descriptions: 124 - CLEAN CROSSBOLT SPACER WITH ALUMINUM CLEANER

130 - ***STOCK IN SKIDTUBE CELL***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R0.750	21	36	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crossbolt Spacer	3.085inches	+ 0.030 - 0.000	3.115 3.085	
2	Crossbolt Spacer	0.080inches ± 0.010	0.090 0.070		
3	Crossbolt Spacer	0.050inches ± 0.010	0.060 0.040		
4	Crossbolt Spacer	45.0Degrees ± 0.0	0.0 0.0		

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DART
AEROSPACE
S030890

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Cross Bolt Spacer

PART NO: D3490-3
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 01/10/18 Job No: 168666
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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3490-3 Revision: Cross Bolt Spacer														
140	QC21-SA	S030890	168666	79 Ea	0	S030890	LG001	Bin	Stock	1/10/2018	Issue Container			
Operation Totals:		1		79	0									
Part Totals:		1		79	0									
Part Number: M6061T6R0.750 Revision: 6061-T6 Round Bar .750"														
100	Receive Ft	S030887	168666	3 ft	0	m137513	MAT012		Stock	1/10/2018	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Totals:		2		82	0									

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